

# DEGACOTE P5

## SECTION 2

### METAL PRIMER



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#### PRODUCT INFORMATION BULLETIN

JANUARY 2007

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#### DESCRIPTION

Degacote P5 is a two pack Methacrylate system cured by the addition of a controlled amount of Degacote Hardener Powder. This product is designed to provide an excellent bond to metal surfaces and give a waterproof, tough finish, resistant to a wide range of chemical spills.

#### USE

1. As a coating for the protection of metal surfaces.
2. As a primer for metal surfaces before the application of Degacote skid resistant coatings.

*Note: For ship board use it is recommended the metal surface be coated with a zinc rich primer, free from phenolic resins, before applying Degacote P5 Primer.*

#### PREPARATION

Surface must be clean, dry and free from loose rust.  
Blasting to Class 2½ finish is recommended.

#### APPLICATION

By Brush or roller. (Sprayable version available.)

#### CLEAN UP

Degacote Cleaning Solvent or general purpose thinners.

#### APPLICATION RATE

0.25 Lt/sq metre as a Prime Coat.

#### CURING TIME

30 minutes at 20°C.

#### COLOUR RANGE

Clear, White, Yellow, Black, Terracotta, Brazen Red, Dove Grey, Seagull Grey.

**DEGACOTE P5**  
**SECTION 2**  
**METAL PRIMER (continued)**



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**HARDENER POWDER ADDITION, POT LIFE & CURING TIMES AT  
VARIOUS TEMPERATURES**

Substrate Temp °C	Hardener Powder Addition Mills/Litre	Approximate Pot Life In Minutes	Approximate Curing Time In Minutes
+10°C	90	15	25
+15°C	70	10	20
+20°C	54	10	20
+25°C	45	10	20
+30°C	36	10	20

For any further details contact us on 03 9725 9590.

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All statements, technical information and recommendations contained herein are based on tests we believe to be reliable, but the accuracy of completeness thereof is not guaranteed, and the following is made in lieu of all warranties, express or implied.

Sellers and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective. Neither seller nor manufacturer shall be liable for injury, loss or damage, direct or indirect or consequential, arising out of the use of or the inability to use the product. Before using, user shall determine the suitability of the product for his intended use, and user assumes all risk and liability whatsoever in connection therewith.

Statements or recommendations not contained herein shall have no force or effect unless in an agreement signed by officers of seller and manufacturer.

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